



ELASTOTET S.A.

SEALING & ADHESIVE MATERIALS

Silicone, Acrylic & Polyurethane Sealants

MONTAGE-S

One component strong adhesive based on synthetic rubber in solvent solution.

PACKAGING

300 ml PA cartridges.

COLOUR : Beige. Can be painted after cure.

TECHNICAL PROPERTIES

1. Application temperature:	+5 °C to + 40°C
2. Density:	1,2 g/cm ³
3. Skin formation time (23 °C):	3 - 5 min
4. Final adhesion after curing:	48 hours
5. Temperature variations resistance:	-20°C to +60°C
6. Tensile strength (4h):	0,75 Mpa
7. Tensile strength (24h):	1,5 Mpa
8. Tensile strength (48h):	2,0 Mpa

APPLICATION FIELDS

MONTAGE-S is a general purpose adhesive which bonds immediately all kinds of materials, such as wood, PVC, concrete, aluminium, steel, ceramic tiles etc. It is suitable for bonding decorative elements such as light panels, fibreboards, cable covers, tiles, etc. **MONTAGE-S** is a thixotropic adhesive which makes it ideal for vertical applications.

APPLICATION INSTRUCTIONS

The surfaces should be clean, dry, and free from dust and oil. The closed cartridge is cut at the point where the thread ends. Then the nozzle is screwed on the cartridge and cut (slantwise preferably) to form an opening of 6 mm approximately. After the cartridge has been cut appropriately, **MONTAGE-S** is applied on one of the two surfaces, the two elements are joined together, and are separated again for 3-5 minutes in order to facilitate the evaporation of the solvents. Finally, the two elements are joined again together and pressed strongly. **MONTAGE-S** forms an immediate bond and therefore additional temporary mechanical supports are not usually needed. However, if loads exceed 10 Kg/m², the elements should be supported for 8

to 24 hours. **MONTAGE-S** should not be used on substrates which are sensitive to solvents (e.g. polystyrene boards, mirrors).

SHELF LIFE : 12 months if stored in a cool (below 25°C) and dry place.

Warning to users

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